

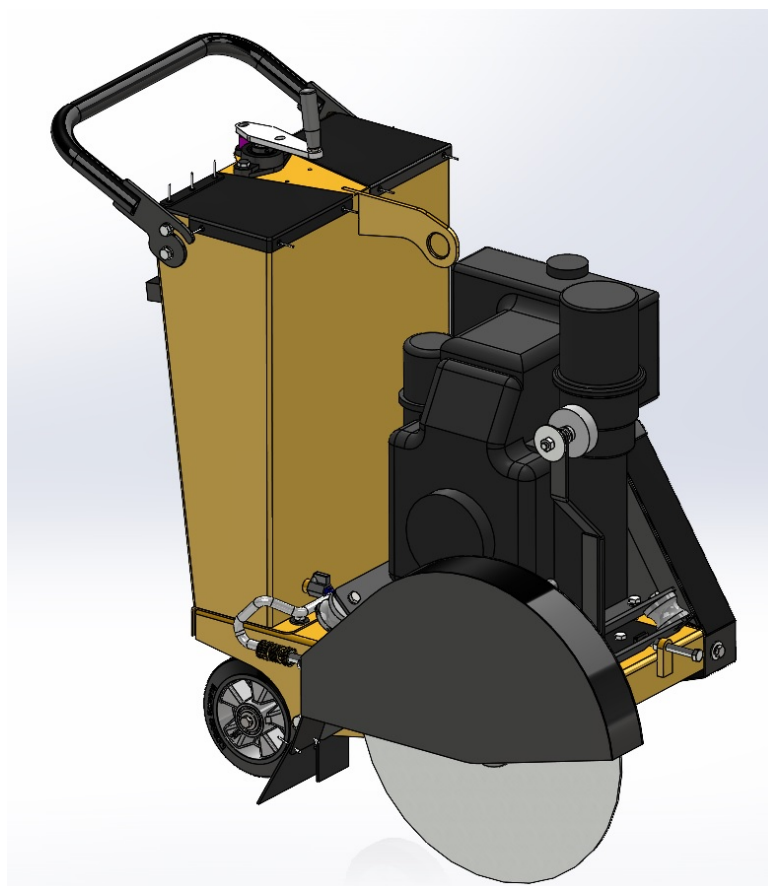


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CS-503HD



OPERATING INSTRUCTIONS & SPARE PARTS LIST CONCRETE AND ASPHALT SAWS



LIMITED WARRANTY

We warrant that this product is **free from defects in material or workmanship** under normal use and maintenance. Certain components, such as normal wear parts and engines are excluded from this warranty. We will, at our option, repair or replace any defective product or part covered by the Limited Warranty, free of charge at any authorized Servicing Dealer/Center using original replacement parts, subject to the limitations and exclusions described below.

Limited Warranty period: We will warrant the product to the original retail purchaser from the date of retail purchase for 12 month.

Battery: Lead Acid Batteries only: 180 days

This Limited Warranty does not cover:

- (a) Engines; a separate warranty provided with your product might apply.
Engines are warranted by the engine manufacture
- (b) Normal wear parts (parts and items that normally wear out with use), including without limitation spark plugs, bulbs, filters, lubricants, starter cords, belts, rubber parts, blades, and blade adapters are not covered, nor is damage due to normal wear, natural discoloration of materials, or dulling or damage to blades due to contact with abrasives, rocks, rods, or other foreign objects.
- (c) Damage related to abuse, misuse, neglect, modifications, alterations, use of unauthorized attachments, improper storage, or lack of lubrication or engine failure due to the use of oils that do not meet engine manufacturer's specifications, pressure cleaning or steam cleaning the product, excessive dirt, abrasives, salt water, moisture, corrosion, rust, or varnish.
- (d) Failure to perform required maintenance as described in the operator's manual will void this warranty.
- (e) Damage or failures due to improper set up, pre-delivery service or repair service by anyone other than an authorized servicing dealer during the warranty period.

To preserve your rights under this Limited Warranty, you must exercise reasonable care and use of the product, including following the preventive maintenance, storage, and fuel and oil usages as prescribed in the operator's manual.

In addition, you must cease using the product immediately upon any failure or damage, and take the product to an authorized servicing dealer prior to any further use.

WARRANTY EXCLUSIONS, DISCLAIMERS, AND LIMITED RIGHTS. WE WILL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES. YOUR REMEDY IS LIMITED TO REPAIR OR REPLACEMENT OF THE PRODUCT OR PART, AT OUR DISCRETION. THERE ARE NO EXPRESS WARRANTIES OTHER THAN THOSE SET FORTH HEREIN. ANY WARRANTY IMPLIED BY STATE LAW (WHETHER OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR USE OR OTHERWISE) IS HEREBY DISCLAIMED; WHERE SUCH A DISCLAIMER IS NOT PERMITTED BY LAW, THEN SUCH IMPLIED WARRANTY IS LIMITED FOR THE DURATION OF THE APPLICABLE LIMITED WARRANTY PERIOD. THIS LIMITED WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS, AND YOU MAY ALSO HAVE OTHER RIGHTS BASED ON YOUR LOCALITY.

How to obtain service. To obtain warranty service, you must take your product to an authorized Servicing Dealer/Center.

Any costs to transport or ship the product are your responsibility. You must present proof of purchase (including date, product model and serial number) to an authorized Servicing Dealer/Center for warranty service. Proof of purchase rests solely with you.

EURO SHATAL ApS

Head Office: Murervej 5, DK-6710 Esbjerg V, Denmark

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GREAVES models

INSTRUCTION FOR STORAGE

Temporary Protection (1 to 6 month)

- Run engine at low idle for at least 15 minutes.
- Fill crankcase with protection oil MIL-1-644-P9- and run the engine at 3/4 maximum speed for 5-10 minutes.
- With engine hot, drain oil and fill with normal oil.
- Remove fuel line and drain tank.
- Dismantle fuel filter, replace element if dirty.
- Clean thoroughly – cylinder and cylinder head fins.
- Seal all openings with adhesive tape.
- Remove injector, pour a tablespoon of SAE 30 oil in cylinder and turn crankshaft to spread oil. Reassemble injector.
- Spray SAE 10 W oil in exhaust and intake manifolds, rocker arms, valves, tappet and protect unpainted parts with grease.
- Wrap engine in a plastic sheet.
- Store engine in a dry place, possibly off the ground and away from high power lines.

Permanent Protection (over 6 month)

After following the same procedure as above, we recommend taking the following precautions.

- Treat lubrication and injection system, and all moving parts with anti-rust oil with MIL-L-21260 P10 Grade 2, SAE 30 Characteristics (such as ESSO Rust-Ban 339, Valvoline Tectyl 873) by turning engine and discharging excess anti-rust compound.
- Coat all external unpainted parts with an anti-rust product with MIL-C-1617C-3 Grade 3 characteristics (Such as ESSO Rust-Ban 392: Valvoline Tectyl 894).

Return to service

- Clean exterior.
- Remove protections and covers.
- Remove anti-rust products from exterior with appropriate solvent or grease solvent.
- Dismantle injector fill with normal engine oil and turn crankshaft a few times.
- Remove oil sump and remove oil containing protect agent.
- Check injector calibration, valve clearance, cylinder head torque, oil filter and air cleaner. If engine has been stored for a long period (over six months) inspect one bearing for possible corrosion marks.
- Make normal pre-starting checks before starting engine.

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ENGLISH
CE DECLARATION OF CONFORMITY

We hereby declare that the equipment described below conforms to the relevant fundamental safety and health requirements of the appropriate CE Directives, both in its basic design and construction. This declaration will cease to be valid if any modifications are made to the machine without our expressed approval.

Product: Concrete and Asphalt saws : **CS 503HD**

Measured sound power level	Guaranteed sound power level
106 dB(A)	107 dB(A)

Conformity assessment procedure acc. to 2000/14/EC, Appendix V.

Relevant CE Machinery Safety Directives : **2006/42/EC, 2000/14/EC, 2005/88/EC, 2004/108/EC, EN 55012:2007**

Appropriate internal measures have been taken to ensure that series-production units conform at all times to the requirements of current CE Directives and relevant standards.
The signatories are empowered to represent and act on behalf of the company's management.

Manufacturer (Fabricant)
Murervej 5
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E-mail: euroshatal@shatal.com
Esbjerg V, May 2020

Josef Levy
GENERAL MANAGER



ENGLISH
<ul style="list-style-type: none">• Laws governing safety aspects on machinery may vary between countries but the following guides will be useful to all operators:• Before starting, carefully read the machine maintenance and operating manual and follow all the instructions.• Use unleaded fuel only, for gasoline engines.• Never operate the machine without the belt and blade guard.• Keep hand and feet away from moving parts while the machine is running.• Do not operate the machine in closed places and inflammable environment.• Operating the machine is advisable only with good lighting conditions.• Hearing protection must be worn.• Foot protection must be worn.• Do not touch hot surfaces.

TECHNICAL SPECIFICATIONS

MODELS	CS503HD GREAVES M32101.G
Cat. No.	
Weight kg.	180
Power transmission	V-Belt
Max. Diameter of blade mm	500
Min. Diameter of blade mm	350
Bore mm	25.4
Max. Cutting depth mm	185
Disc's circumferential speed Ø350 m/s	45
Ø500 m/s (at engine's nominal speed)	64
No-load revolutions of disc/1/min (at engine's nominal speed)	2097
Water tank capacity litres	40
Drive motor	Greaves
Model	1510 Air Cooled Diesel Engine
Output - HP	8.3
Engine speed - rpm	3000
Fuel tank - litres	6.5
Engine oil - litres SAE 15W/40	1.75
Air cleaner	
NOISE AND VIBRATIONS	
Sound power level according to ISO 5349 (*)	
Measured sound power level L _{WA} =dB(A)	106
Vibration values	The hand – arm vibration values according to ISO 5349
a=m/s ²	2.96



TRANSPORT TO WORK SITE : SEE PICTURE-1 PAGE 5

- Only use suitable lifting equipment with a minimum lifting capacity of 200 kg for the transport of the floor saw.
- Always switch off motor during transport!
- Empty the water tank.
- Attach appropriate secure lifting devices to the central lifting point (A) provided for this purpose.
- Remove the cutting disc and place the floor saw in the highest possible cutting position before transporting the machine.
- Fold the handle down.

FITTING OF THE CUTTING DISC: SEE PICTURES 3-8 PAGE 5

OPERATION:

ENGINE CHECK BEFORE STARTING

1. Fill fuel tank.
2. Check oil level in engine crankcase and top up necessary type of oil according to manufacturer's instructions.
3. Fill up the water tank. (See picture 8A-8B page5)
4. Before starting the engine, make sure that the blade is not touching the ground (See picture 9 page5).
5. To rise the blade, turn handle C clockwise (See picture 10 page 5).

STARTING THE ENGINE - SEE PICTURES PAGE 6 – GREAVES 1510

OPERATION MECHANISM - SEE PICTURE 11 PAGE 5

1. Run the engine at idle speed for a few minutes.
2. Move the throttle to maximum engine speed
3. Make sure that the blade is not vibrating by visual inspection.
4. Open water tap.
5. Lower the blade into the floor by slowly turning handle C anti-clockwise.
6. When blade reaches to required depth (as indicated on depth gauge) lock handle C by knob D.

Please pay attention to the following:

1. Long engine life, less blade wear and best cutting results is achieved by keeping steady engine speed (RPM) while cutting.
2. Do not allow the blade to be lowered down below the concrete or asphalt into the sand. This will result in a higher wear rate of the blade.
3. When the cutting is finished, raise the blade from the floor.
Allow the engine to idle for 2-3 minutes and then switch it off.

STOPPING THE ENGINE OPERATOR POSITION - SEE PICTURES PAGE 6 – GREAVES 1510

IMPORTANT ADVICE :

The manufacturer declines all responsibility for loss or damage resulting from misuse or any modification or alteration that does not conform to the manufacturer's original specifications.

At the workstation, the sound pressure level may exceed 85 db (A). In this case individual protection measures must be taken

SPARE PARTS ORDERING :

When ordering spare parts, please mention machine serial no., part no. and description.

SCRAPPING :

In the event of deterioration and scrapping of the machine, the following items must be disposed of in accordance with the requirements of the legislation in force.

Main Materials:

1. Engine : Aluminium (AL), Steel (AC), Copper (CU), Polyamide (PA)
2. Machine : Steel sheet (AC)

The instructions for use and spare parts found in this document are for information only and are not binding. As part of our product quality improvement policy, we reserve the right to make any and all technical modifications without prior notice.

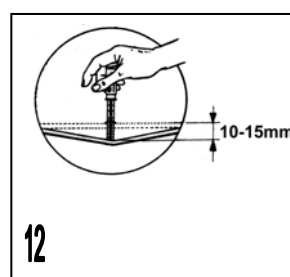
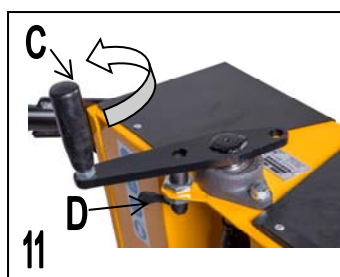
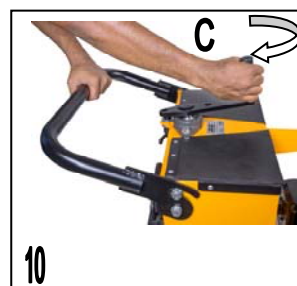
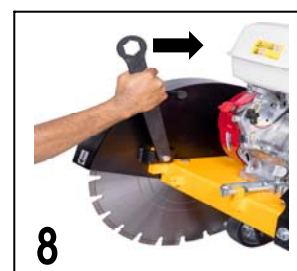
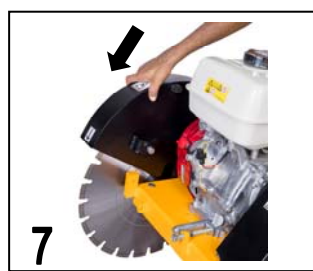
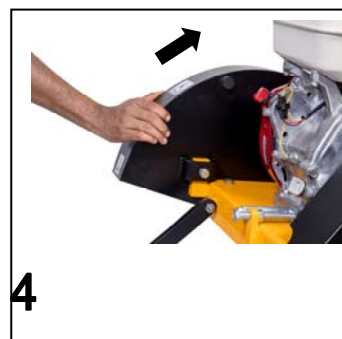
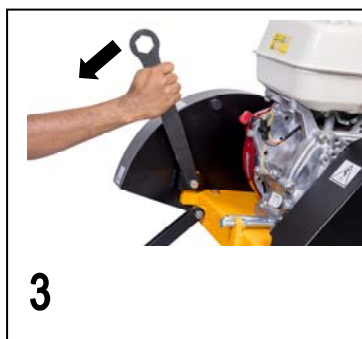
MAINTENANCE SCHEDULE :

Check all external screw connections for tight fit approx. 8 hours after first operation.		
Parts	Maintenance	Maintenance interval
Air filter Engine oil Other parts	Check for external damage and tight fit. Check foam and filter insert clean or replace if necessary. Check oil level, top up if necessary. Check cutting disc for damages and correct tightening – change and or adjust if necessary. Pay attention to the directional arrow on the disc.	daily
Belts	Check tension and wear – replace if necessary.	weekly
Engine	See engine manufacturers handbook	

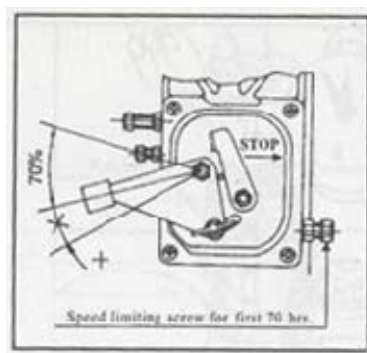
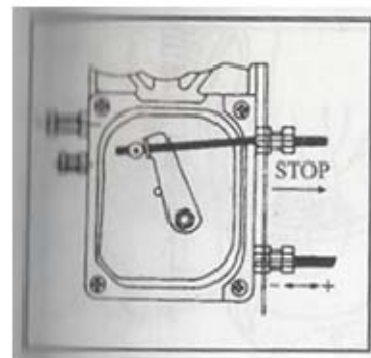
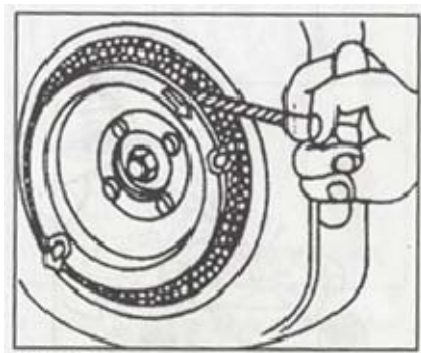
MAINTENANCE :

Monthly maintenance:

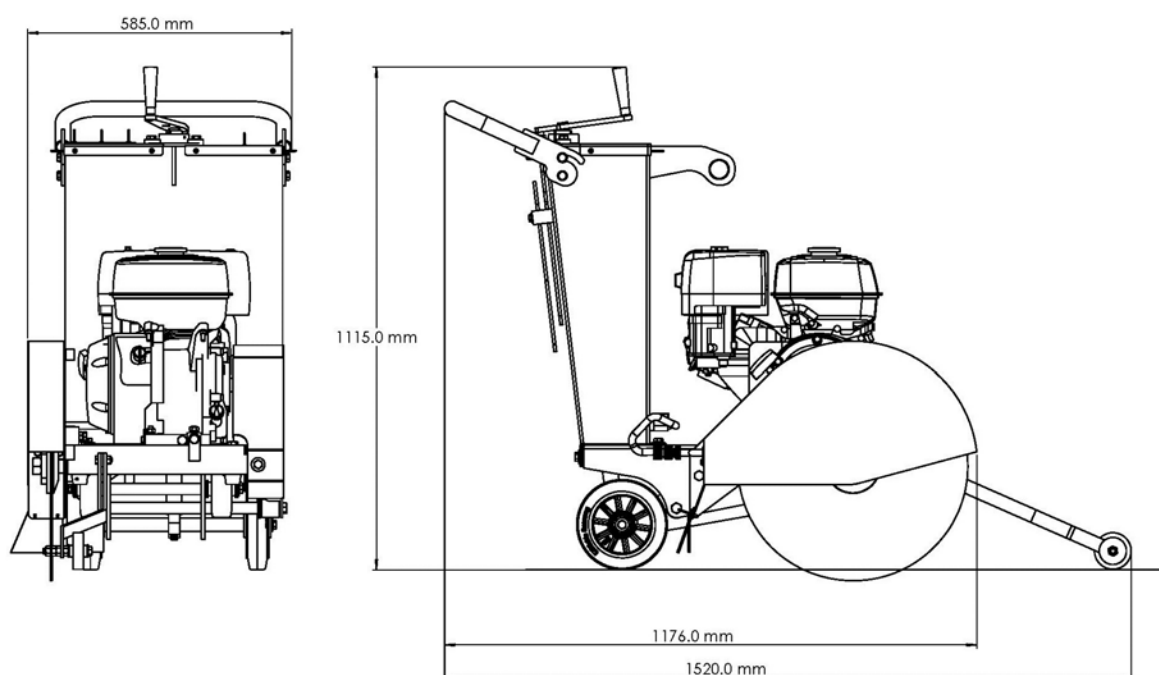
- Perform maintenance work on engine according manufacturer's instructions.
- Check belt tightness and tighten if necessary.
Belts should be move 10 –15 mm when pushed by the thumb (See picture 12 page 5).
- Grease blade shaft bearings.
- Check and retighten bolts and nuts.



GREAVES 1510



DIMENSION





ENGLISH

INSTRUCTIONS FOR ORDERING

Please State Machine Details in the Following Sequence:

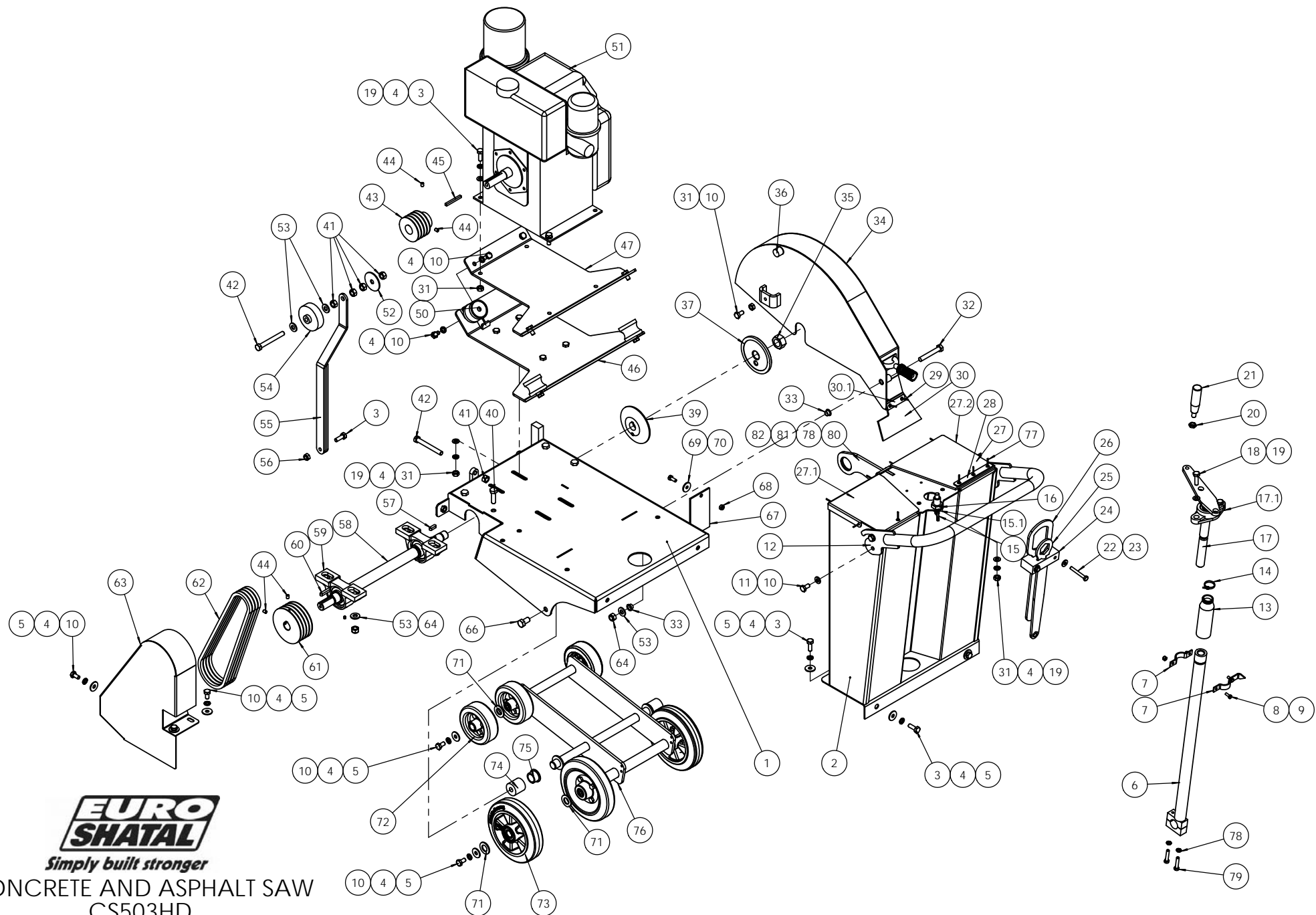
- ☐ Machine Serial Number
- ☐ Part Number, Description and Quantity of Parts
- ☐ Full Delivery Address

Manufacturers Liability and the Use of Genuine Spare Parts

Liability for this machine is accepted only when the machine is defective from the outset. Liability is reduced or nullified in the event that the user fails to comply with the operating and maintenance instructions and uses spare parts which are not guaranteed.

Contents

Assembly-Engine Greaves 1510	8-10
Water System	11



**EURO
SHATAL**

Simply built stronger

CONCRETE AND ASPHALT SAW
CS503HD
ASSEMBLY - ENGINE GREAVES 1510

(SEE PARTS LIST PAGES - 9-10)

No.	Part No.	Qty.	Description	Beschreibung	Beskrivelse	Description	Descripción
1	32101107	1	MACHINE FRAME	Motorrahmen	Motorramme	Bâti de la machine	Chasis
2	32101185	1	WATER TANK	Wassertank	Vandtank	Réservoir d'eau	Tanque de agua
3	1171905	9	HEX. HEAD SCREW	Sechskantschraube	Skrue	Vis à tête hexagonale	Tornillo hexagonal
4	1171910	29	SPRING WASHER	Scheibe	Skive	Rondelle à ressort	Arandela elastica
5	115904	11	WASHER	Scheibe	Skive	Rondelle	Arandela
6	321570	1	DEPTH CONTROL	Schlauch	Slange	Contrôle en profondeur	Tubo regulador de Profundidad de Corte
7	32106	1	DEPTH INDICATOR ASSEMBLY	Tiefenindikator	Dybdeindikator	Montage de l'indicateur en profondeur	Conjunto indicador de Profundidad
8	1171914	2	HEX. HEAD SCREW	Sechskantschraube	Skrue	Vis à tête hexagonale	Tornillo hexagonal
9	321991	2	SELF LOCKING NUT	Mutter	Møtrik	Écrou autobloquant	Tuerca hexagonal
10	1171900	20	HEX. HEAD SCREW	Sechskantschraube	Skrue	Vis à tête hexagonale	Tornillo hexagonal
11	127953	4	WASHER	Scheibe	Skive	Rondelle	Arandela
12	32101179	1	HANDLE	Handgriff	Håndtag	Poignée	Manillar
13	32101163	1	RUBBER BELLOWS	Schlauch	Slange	Tube-poussoir en plastique	Tubo plastico
14	32101199	1	BLACK NYLON TIE	Schwarze Nylonkrawatte	Sort nylon slips	Cravate en nylon noir	Corbata de nylon negro
15	11855.2	1	DEPTH CONTROL LOCKING PIN	Schliesser	Låsepind	Tige de blocage de contrôle en profondeur	Traba de manija de control de profundidad de corte
15.1	111933	1	RETAINING RING FOR SHAFT				
16	116905	1	HEX.THIN NUT	Mutter	Møtrik	Écrou hexagonal	Tuerca hexagonal
17	32101156	1	DEPTH CONTROL HANDLE	Handgriff	Håndtag	Poignée de contrôle en profondeur	Manubrio de control de profundidad
17.1	P50960	1	FLANGE BEARING	Lager	Leje	Roulement à collet	Rodamiento
18	1171925	2	HEX. HEAD SCREW	Sechskantschraube	Skrue	Vis à tête hexagonale	Tornillo hexagonal
19	127954	12	WASHER	Scheibe	Skive	Rondelle	Arandela
20	100905	1	HEX.THIN NUT	Mutter	Møtrik	Écrou hexagonal	Tuerca hexagonal

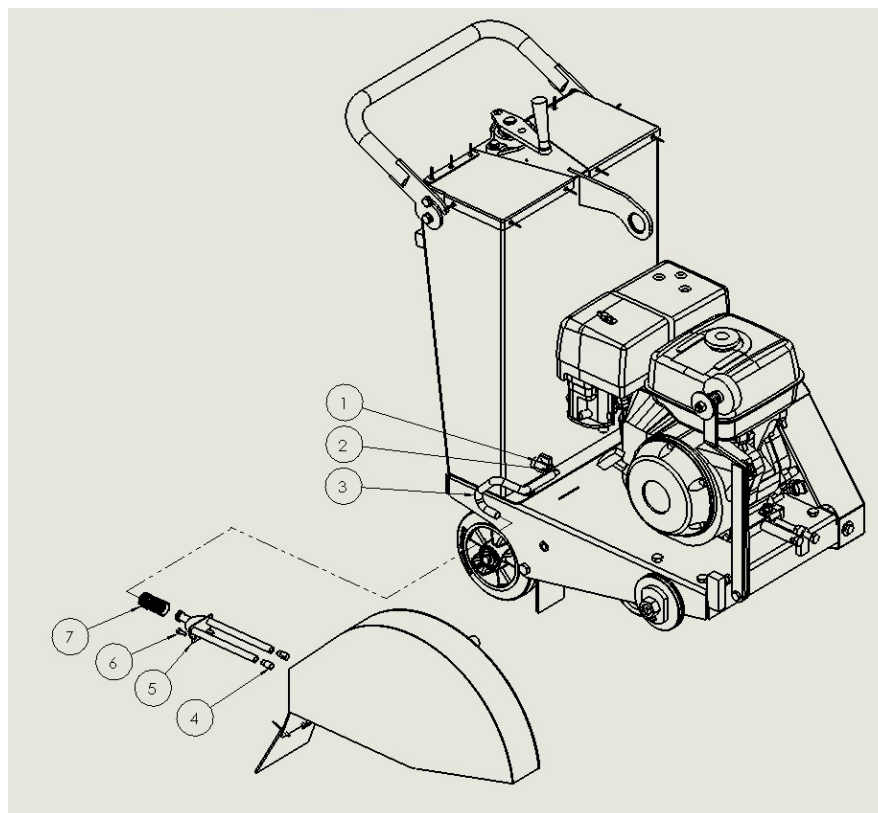
No.	Part No.	Qty.	Description	Beschreibung	Beskrivelse	Description	Descripción
21	30405	1	SWIVEL HANDLE	Drehhandgriff	Drejehåndtag	Poignée tournante	Manivela giratoria
22	321986	2	HEX. HEAD SCREW	Sechskantschraube	Skrue	Vis à tête hexagonale	Tornillo hexagonal
23	115903	2	WASHER	Scheibe	Skive	Rondelle	Arandela
24	32127	1	TOOL HOLDER	Halter	Holder	Porte-outil	Receptor de Herramientas
25	321564	1	SPANNER	Schlüssel	Gaffelnøgle	Clé tricoise	Llave de tuerca
26	321531	1	SPANNER	Schlüssel	Gaffelnøgle	Clé tricoise	Llave de tuerca
27	32101187	1	WATER TANK COVER	Wassertanksbeschützr	Vandtankbeskytter	Bouchon de réservoir d'eau	Tapa tanque de agua
27.1	32101189	1	WATER TANK COVER	Wassertanksbeschützr	Vandtankbeskytter	Bouchon de réservoir d'eau	Tapa tanque de agua
27.2	32101188	1	ELBOW STRIPE WATER TANK	Wassertank mit Ellbogenstreifen	Vandtank til albue	Réservoir d'eau à rayures coudées	Tanque de agua a rayas
28	32101186	1	TANK COVER HOLDER	Wassertankshalter	Vandtanksholder	Poigné du bouchon du Réservoir d'eau	Agarradera de tapa Tanque de agua
29	321948	9	BLIND RIVET	Niet	Nitte	Rivet plein	remache
30	32101689	1	SPLASH GUARD	Gummistreifen	Stænklap	Pare-éclaboussures	Cortina de goma
30.1	32101690	1	SPLASH GUARD HOLDER	Spritzschutzhalter	Sprøjtebeskyttelseshol	Support de garde-boue	Protector contra salpicaduras
31	321993	11	SELF LOCKING NUT	Mutter	Møtrik	Écrou autobloquant	Tuerca hexagonal
32	1171924	1	HEXAGON HEAD SCREW	Sechskantschraube	Skrue	Vis à tête hexagonale	Tuerca hexagonal
33	34230	2	PLASTIC BUSH	Busche	Bøsning	Douille en plastique	Buje de nylon
34	32101169	1	BLADE GUARD FOR 500	Scheibenschutz	Savklingsbeskytter	Pare-lame pour 500	Guarda de disco Discos 500
35	320902	1	BLADE SHAFT NUT	Mutter	Møtrik	Écrou de lame tournante	Tuerca de eje de De corte
36	321965	1	BLADE GUARD ANTIVIBRATION MOUNTING	Scheibenschutzmontierung	Savklingsbeskyttermon	Pare-lame antivibration	Tope caucho-metal
37	321529	1	OUTER BLADE COLLAR	Ausserer Ring	Ydre ring	Bague de lame extérieure	Anillo Exterior de De disco
38		1	DIAMOND SAW	Diamantsege	Diamantsav		Disco de corte
39	32111.1	1	INNER BLADE COLLAR	Innerer Ring	Indre ring	Bague de lame intérieure	Anillo interior de De disco

No.	Part No.	Qty.	Description	Beschreibung	Beskrivelse	Description	Descripción
40	321988	4	HEX. HEAD SCREW	Sechskantschraube	Skrue	Vis à tête hexagonale	Tornillo hexagonal
41	321995	5	HEX. NUT	Mutter	Møtrik	Écrou hexagonal	Tuerca hexagonal
42	110509	2	HEX. HEAD SCREW	Sechskantschraube	Skrue	Vis à tête hexagonale	Tornillo hexagonal
43	32103010	1	V-BELT PULLEY	Reimscheibe	Remskive	Poulie avec courroie en V	Rueda de polea
44	321941	4	HEX.SOC. SET SCREW	Schraube	Skrue	Vie de jeu de douilles avec pointe conique	Tornillo cilíndrico con punta conica
45	321911	1	KEY	Keil	Not	Clé	Chaveta
46	32103004	1	BASE ASSY.				
47	32103001	1	TOP BASE PLATE GEAVES 1510				
50	111937	4	VIBRATION DAMPER				
51	150480.G	1	GREAVES ENGINE 1510				
52	321020	1	WASHER	Scheibe	Skive	Rondelle	Arandela
53	1171912	6	WASHER	Scheibe	Skive	Rondelle	Arandela
54	51707	1	WHEEL	Rad	Hjul	Roue	Rueda
55	32101202	1	FRONT POINTER	Richtungszeichner	Visningspind	Pointeur frontal	Guia de corte
56	1171915	1	SELF LOCKING NUT	Mutter	Møtrik	Écrou autobloquant	Tuerca hexagonal
57	32198	1	KEY	Keil	Not	Clé	Chaveta
58	321527	1	BLADE SHAFT	Achsel	Aksel	Lame tournante	Eje de disco de corte
59	P50950	2	PILLOW BLOCK BEARING UCP206	Lager	Leje	Palier de battement UCP206	Caja de Rodamiento UCP206
60	32199	1	KEY	Keil	Not	Clé	Chaveta
61	P51173	1	V-BELT PULLEY	Riemenscheibe	Kileremsskive	Poulie avec courroie en V	Rueda de polea

No.	Part No.	Qty.	Description	Beschreibung	Beskrivelse	Description	Descripción
62	Z508900	4	V-BELT	Keilreime	Kilerem	Courroie en V	Polea
63	32103009	1	BELT GUARD	Riemenschutz	Kileremsbeskytter	Protection	Guarda de polea
64	1171915	5	SELF LOCKING NUT	Mutter	Møtrik	Écrou autobloquant	Tuerca hexagonal
66	321900	2	HEX. HEAD SCREW	Sechskantschraube	Skrue	Vis à tête hexagonale	Tornillo hexagonal
67	321773	1	SPLASH GUARD	Gummistreifen	Stænklap	Pare-éclaboussures	Cortina de goma
68	1171917	1	SELF LOCKING NUT	Mutter	Møtrik	Écrou autobloquant	Tuerca hexagonal
69	127955	1	WASHER	Scheibe	Skive	Rondelle	Arandela
70	1171901	1	HEX. HEAD SCREW	Sechskantschraube	Skrue	Vis à tête hexagonale	Tornillo hexagonal
71	326911	6	WASHER	Scheibe	Skive	Rondelle	Arandela
72	51713.CN	2	WHEEL	Rad	Hjul	Roue	Rueda tipo
73	51706.CN	2	SET WHEEL & WASHER	Rad	Hjul	Roue	Rueda tipo
74	32057	2	BUSH HOLDER	Buschehalter	Bøsningholder	Porte-douille	Caja de rodamiento De pivote de
75	31124	2	PLASTIC BUSH	Busche	Bøsning	Douille en plastique	Buje de nylon
76	321528	1	BASE TROLLEY	Joch	Vælteæg	Chariot	Pescante
77	321960	3	BLIND RIVET	Niet	Nitte	Rivet plein	remache
78	1171902	6	SPRING WASHER	Scheibe	Skive	Rondelle à ressort	Arandela elastica
79	1171921	2	HEX. HEAD SCREW	Sechskantschraube	Skrue	Vis à tête hexagonale	Tornillo hexagonal
80	32101250.	1	LIFTING HOOK				
81	129989	4	WASHER	Scheibe	Skive	Rondelle	Arandela
82	31520929	4	HEX. HEAD SCREW	Sechskantschraube	Skrue	Vis à tête hexagonale	Tornillo hexagonal

No.	Part No.	Qty.	Description	Beschreibung	Beskrivelse	Description	Descripción
1	321942	1	BALL VALVE	Absperrventil	Ventil	Soupape à vulve	Valvula
2	3211920	1	ELBOW HOSE CONNECTOR	Schlauchmuffe	Slangemuffe	Raccord de tuyau de coude	Conector de tubo codo
3	311937	1	PLASTIC PIPE	Plastik schlauch	Plastikrør	Tuyau en plastique	Tubo Plastico
4	32101170	2	RUBBER PLUG	Gummistopfen	Gummiprop	Bouchon en caoutchouc	Enchufe de goma

No.	Part No.	Qty.	Description	Beschreibung	Beskrivelse	Description	Descripción
5	32101168	1	WATER SPLITTER ASSY.	Wassersplitter-Baugruppe.	Vand splitter assy.	Séparateur d'eau.	Conjunto de splitter de agua.
6	1171914	2	HEX. HEAD SCREW	Sechskantschraube	Skrue	Vis à tête	Tornillo hexagonal
7	32101688	1	1/2" QUICK CONNECTOR	1/2 "Schnellverbindung	1/2 "Hurtig forbindelse	1/2" Quick connector	Conexión rápida de 1/2 "



WATER SYSTEM